

Vertical Bend VI/VO 30°(Steel)

VERTICAL BEND 30° INSIDE										
BEND RADIUS R		TRAY HEIGHT		TRAY WIDTH		Part No.	VI30° DIMENSIONS			
							A		B	
							in	mm	in	mm
12	305	3 5/8"	92	6	152	Series-6-VI30-R12	7 1/8"	198	2 3/8"	53
				9	228	Series-9-VI30-R12				
				12	305	Series-12-VI30-R12				
				18	457	Series-18-VI30-R12				
				24	610	Series-24-VI30-R12				
				30	762	Series-30-VI30-R12				
12	305	4 1/8"	124	6	152	Series-6-VI30-R12	8 7/8"	214	2 1/4"	57
9	228	Series-9-VI30-R12								
12	305	Series-12-VI30-R12								
18	457	Series-18-VI30-R12								
24	610	Series-24-VI30-R12								
30	762	Series-30-VI30-R12								
12	305	6	152	6	152	Series-6-VI30-R12	9"	229	2 3/8"	61
9	228	Series-9-VI30-R12								
12	305	Series-12-VI30-R12								
18	457	Series-18-VI30-R12								
24	610	Series-24-VI30-R12								
30	762	Series-30-VI30-R12								
24	610	3 5/8"	92	6	152	Series-6-VI30-R24	13 3/8"	351	3 1/8"	94
				9	228	Series-9-VI30-R24				
				12	305	Series-12-VI30-R24				
				18	457	Series-18-VI30-R24				
				24	610	Series-24-VI30-R24				
				30	762	Series-30-VI30-R24				
24	610	4 7/8"	124	6	152	Series-6-VI30-R24	14 7/8"	367	3 3/8"	98
9	228	Series-9-VI30-R24								
12	305	Series-12-VI30-R24								
18	457	Series-18-VI30-R24								
24	610	Series-24-VI30-R24								
30	762	Series-30-VI30-R24								
24	610	6	152	6	152	Series-6-VI30-R24	15	381	4 1/32"	102
9	228	Series-9-VI30-R24								
12	305	Series-12-VI30-R24								
18	457	Series-18-VI30-R24								
24	610	Series-24-VI30-R24								
30	762	Series-30-VI30-R24								
36	914	3 5/8"	92	6	152	Series-6-VI30-R36	19 1/8"	503	5 5/8"	135
				9	228	Series-9-VI30-R36				
				12	305	Series-12-VI30-R36				
				18	457	Series-18-VI30-R36				
				24	610	Series-24-VI30-R36				
				30	762	Series-30-VI30-R36				
36	914	4 7/8"	124	6	152	Series-6-VI30-R36	20 7/8"	519	5 5/8"	139
9	228	Series-9-VI30-R36								
12	305	Series-12-VI30-R36								
18	457	Series-18-VI30-R36								
24	610	Series-24-VI30-R36								
30	762	Series-30-VI30-R36								
36	914	6	152	6	152	Series-6-VI30-R36	21	533	5 5/8"	143
				9	228	Series-9-VI30-R36				
				12	305	Series-12-VI30-R36				
				18	457	Series-18-VI30-R36				
				24	610	Series-24-VI30-R36				
				30	762	Series-30-VI30-R36				

VERTICAL BEND 30° OUTSIDE										
BEND RADIUS R		TRAY HEIGHT		TRAY WIDTH		Part No.	VO30° DIMENSIONS			
							A		B	
							in	mm	in	mm
12	305	3 5/8"	92	6	152	Series-6-VO30-R12	6	152	1 3/8"	40
				9	228	Series-9-VO30-R12				
				12	305	Series-12-VO30-R12				
				18	457	Series-18-VO30-R12				
				24	610	Series-24-VO30-R12				
				30	762	Series-30-VO30-R12				
12	305	4 7/8"	124	6	152	Series-6-VO30-R12	6	152	1 3/8"	40
9	228	Series-9-VO30-R12								
12	305	Series-12-VO30-R12								
18	457	Series-18-VO30-R12								
24	610	Series-24-VO30-R12								
30	762	Series-30-VO30-R12								
12	305	6	152	6	152	Series-6-VO30-R12	6	152	1 3/8"	40
9	228	Series-9-VO30-R12								
12	305	Series-12-VO30-R12								
18	457	Series-18-VO30-R12								
24	610	Series-24-VO30-R12								
30	762	Series-30-VO30-R12								
24	610	3 5/8"	92	6	152	Series-6-VO30-R24	12	305	3 1/8"	82
				9	228	Series-9-VO30-R24				
				12	305	Series-12-VO30-R24				
				18	457	Series-18-VO30-R24				
				24	610	Series-24-VO30-R24				
				30	762	Series-30-VO30-R24				
24	610	4 7/8"	124	6	152	Series-6-VO30-R24	12	305	3 3/8"	82
9	228	Series-9-VO30-R24								
12	305	Series-12-VO30-R24								
18	457	Series-18-VO30-R24								
24	610	Series-24-VO30-R24								
30	762	Series-30-VO30-R24								
24	610	6	152	6	152	Series-6-VO30-R24	12	305	3 3/8"	82
9	228	Series-9-VO30-R24								
12	305	Series-12-VO30-R24								
18	457	Series-18-VO30-R24								
24	610	Series-24-VO30-R24								
30	762	Series-30-VO30-R24								
36	914	3 5/8"	92	6	152	Series-6-VO30-R36	18	457	4 1/8"	122
				9	228	Series-9-VO30-R36				
				12	305	Series-12-VO30-R36				
				18	457	Series-18-VO30-R36				
				24	610	Series-24-VO30-R36				
				30	762	Series-30-VO30-R36				
36	914	4 7/8"	124	6	152	Series-6-VO30-R36	18	457	4 1/8"	122
9	228	Series-9-VO30-R36								
12	305	Series-12-VO30-R36								
18	457	Series-18-VO30-R36								
24	610	Series-24-VO30-R36								
30	762	Series-30-VO30-R36								
36	914	6	152	6	152	Series-6-VO30-R36	18	457	4 1/8"	122
				9	228	Series-9-VO30-R36				
				12	305	Series-12-VO30-R36				
				18	457	Series-18-VO30-R36				
				24	610	Series-24-VO30-R36				
				30	762	Series-30-VO30-R36				