

Vertical Bend VI/VO 30°

VERTICAL BEND 30° INSIDE										
BEND RADIUS R		TRAY HEIGHT		TRAY WIDTH		Part No.	VI30° DIMENSIONS			
							A		B	
							in	mm	in	mm
12	305	4.13	105	6	152	Series-6-VI30-R12	13 ³¹ / ₃₂ "	345	3 ³¹ / ₃₂ "	93
				9	228	Series-9-VI30-R12				
				12	305	Series-12-VI30-R12				
				18	457	Series-18-VI30-R12				
				24	610	Series-24-VI30-R12				
				30	762	Series-30-VI30-R12				
12	305	5	127	6	152	Series-6-VI30-R12	14 ¹¹ / ₃₂ "	356	3 ³¹ / ₃₂ "	95
				9	228	Series-9-VI30-R12				
				12	305	Series-12-VI30-R12				
				18	457	Series-18-VI30-R12				
				24	610	Series-24-VI30-R12				
				30	762	Series-30-VI30-R12				
12	305	6.2	157	6	152	Series-6-VI30-R12	14 ⁵ / ₈ "	371	3 ³¹ / ₃₂ "	99
				9	228	Series-9-VI30-R12				
				12	305	Series-12-VI30-R12				
				18	457	Series-18-VI30-R12				
				24	610	Series-24-VI30-R12				
				30	762	Series-30-VI30-R12				
24	610	4.13	105	6	152	Series-6-VI30-R24	19 ¹³ / ₃₂ "	498	5 ¹ / ₄ "	133
				9	228	Series-9-VI30-R24				
				12	305	Series-12-VI30-R24				
				18	457	Series-18-VI30-R24				
				24	610	Series-24-VI30-R24				
				30	762	Series-30-VI30-R24				
24	610	5	127	6	152	Series-6-VI30-R24	20 ¹ / ₃₂ "	509	5 ³ / ₈ "	137
				9	228	Series-9-VI30-R24				
				12	305	Series-12-VI30-R24				
				18	457	Series-18-VI30-R24				
				24	610	Series-24-VI30-R24				
				30	762	Series-30-VI30-R24				
24	610	6.2	157	6	152	Series-6-VI30-R24	20 ⁵ / ₈ "	524	5 ¹¹ / ₃₂ "	140
				9	228	Series-9-VI30-R24				
				12	305	Series-12-VI30-R24				
				18	457	Series-18-VI30-R24				
				24	610	Series-24-VI30-R24				
				30	762	Series-30-VI30-R24				
36	914	4.13	105	6	152	Series-6-VI30-R36	25 ²¹ / ₃₂ "	652	6 ⁷ / ₈ "	175
				9	228	Series-9-VI30-R36				
				12	305	Series-12-VI30-R36				
				18	457	Series-18-VI30-R36				
				24	610	Series-24-VI30-R36				
				30	762	Series-30-VI30-R36				
36	914	5	127	6	152	Series-6-VI30-R36	26 ¹ / ₃₂ "	661	6 ³¹ / ₃₂ "	177
				9	228	Series-9-VI30-R36				
				12	305	Series-12-VI30-R36				
				18	457	Series-18-VI30-R36				
				24	610	Series-24-VI30-R36				
				30	762	Series-30-VI30-R36				
36	914	6.2	157	6	152	Series-6-VI30-R36	26 ⁵ / ₈ "	676	7 ¹ / ₈ "	181
				9	228	Series-9-VI30-R36				
				12	305	Series-12-VI30-R36				
				18	457	Series-18-VI30-R36				
				24	610	Series-24-VI30-R36				
				30	762	Series-30-VI30-R36				

VERTICAL BEND 30° OUTSIDE										
BEND RADIUS R		TRAY HEIGHT		TRAY WIDTH		Part No.	VO30° DIMENSIONS			
							A		B	
							in	mm	in	mm
12	305	4.13	105	6	152	Series-6-VO30-R12	11 ¹¹ / ₃₂ "	293	3 ³¹ / ₃₂ "	79
				9	228	Series-9-VO30-R12				
				12	305	Series-12-VO30-R12				
				18	457	Series-18-VO30-R12				
				24	610	Series-24-VO30-R12				
				30	762	Series-30-VO30-R12				
12	305	5	127	6	152	Series-6-VO30-R12	11 ¹¹ / ₃₂ "	293	3 ³¹ / ₃₂ "	79
				9	228	Series-9-VO30-R12				
				12	305	Series-12-VO30-R12				
				18	457	Series-18-VO30-R12				
				24	610	Series-24-VO30-R12				
				30	762	Series-30-VO30-R12				
12	305	6.2	157	6	152	Series-6-VO30-R12	11 ¹⁷ / ₃₂ "	293	3 ³¹ / ₃₂ "	79
				9	228	Series-9-VO30-R12				
				12	305	Series-12-VO30-R12				
				18	457	Series-18-VO30-R12				
				24	610	Series-24-VO30-R12				
				30	762	Series-30-VO30-R12				
24	610	4.13	105	6	152	Series-6-VO30-R24	17 ¹⁷ / ₃₂ "	445	4 ¹¹ / ₁₆ "	119
				9	228	Series-9-VO30-R24				
				12	305	Series-12-VO30-R24				
				18	457	Series-18-VO30-R24				
				24	610	Series-24-VO30-R24				
				30	762	Series-30-VO30-R24				
24	610	5	127	6	152	Series-6-VO30-R24	17 ¹⁷ / ₃₂ "	445	4 ¹¹ / ₁₆ "	119
				9	228	Series-9-VO30-R24				
				12	305	Series-12-VO30-R24				
				18	457	Series-18-VO30-R24				
				24	610	Series-24-VO30-R24				
				30	762	Series-30-VO30-R24				
24	610	6.2	157	6	152	Series-6-VO30-R24	17 ¹⁷ / ₃₂ "	445	4 ¹¹ / ₁₆ "	119
				9	228	Series-9-VO30-R24				
				12	305	Series-12-VO30-R24				
				18	457	Series-18-VO30-R24				
				24	610	Series-24-VO30-R24				
				30	762	Series-30-VO30-R24				
36	914	4.13	105	6	152	Series-6-VO30-R36	23 ¹⁷ / ₃₂ "	598	6 ⁵ / ₁₆ "	160
				9	228	Series-9-VO30-R36				
				12	305	Series-12-VO30-R36				
				18	457	Series-18-VO30-R36				
				24	610	Series-24-VO30-R36				
				30	762	Series-30-VO30-R36				
36	914	5	127	6	152	Series-6-VO30-R36	23 ¹⁷ / ₃₂ "	598	6 ⁵ / ₁₆ "	160
				9	228	Series-9-VO30-R36				
				12	305	Series-12-VO30-R36				
				18	457	Series-18-VO30-R36				
				24	610	Series-24-VO30-R36				
				30	762	Series-30-VO30-R36				
36	914	6.2	157	6	152	Series-6-VO30-R36	23 ¹⁷ / ₃₂ "	598	6 ⁵ / ₁₆ "	160
				9	228	Series-9-VO30-R36				
				12	305	Series-12-VO30-R36				
				18	457	Series-18-VO30-R36				
				24	610	Series-24-VO30-R36				
				30	762	Series-30-VO30-R36				